

*B4*

at least a part of the barrel, the sleeve having a front part and a rear part, the front part being connected to the sealer, wherein the process comprises the steps of

inserting the piston through the front end opening to a distance from the front end opening into a sealing engagement with the barrel interior to form a chamber between the piston and the front end opening,

filling material into the chamber by passing the material through the front end opening and sealing the front end opening with the sealer.--

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*Subcl B5*

--23. (Twice Amended) The process of claim 21, wherein the sealing step includes the step of inserting a sealer part into the front end opening and contacting the part with an interior surface of the barrel adjacent the front end opening.--

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*Subcl B6*

--26. (Twice Amended) The process of claim 21, further comprising the step of inserting a second piston through a rear opening at the rear end of the barrel.--

*B*

--27. (Twice Amended) The process of claim 26, further comprising the step of performing a filling operation through the rear opening before inserting the second piston.--

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